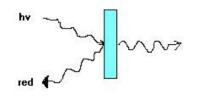
Emerging concepts in Memory Technology



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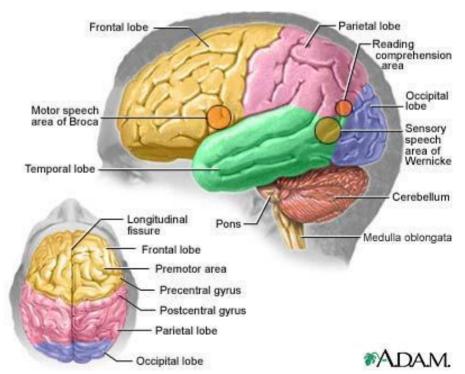


Organization:

An Introduction to memories

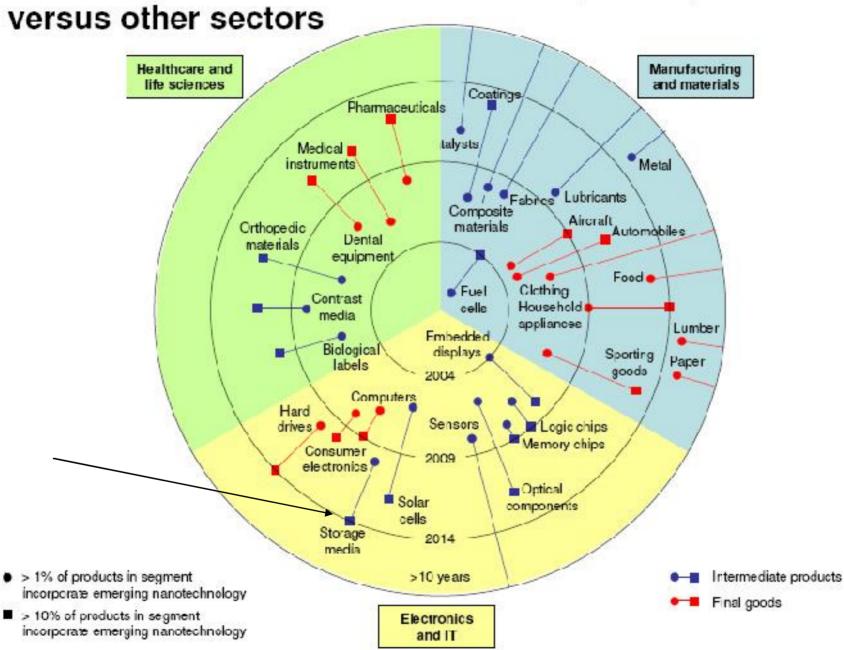
Optical memories

Nano silver for Optical memories





Nanotech in electronics will start early and spread fast



Source: October 2004 Lux Research Report "Sizing Nanotechnology's Value Chain"

International Symposium on Ultra-High-Density Optical Storage (UHDOS 2001)

March 2-3, 2001 (Friday-Saturday)

Room 1-311, Tokai University, Numazu,

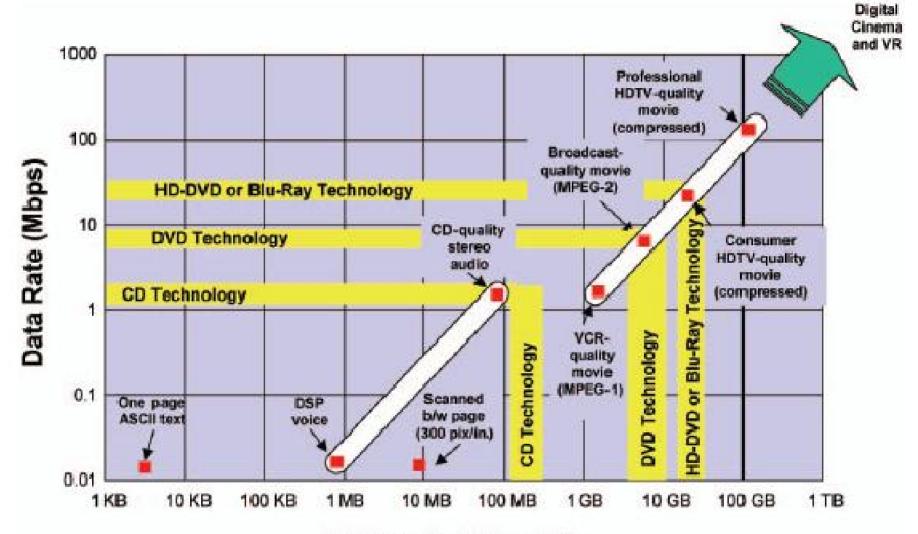
JAPAN

Research Program for the Future of Japanese Science Promotion Society "Ultimate Information Processing Devices Using High-Functional Spatial Light Modulation"

Sponsored by School of High-Technology for Human Welfare, Tokai University Industry-University Liaison Association (IULA), Tokai University



Present status:



Multimedia Object Size

The Present Technology:

1. Magnetic Disks (Hard Disks): Magnetic materials

2. CD ROM : Thermo - Optical

3. DVD

4. Blue ray Technology

Emerging Concepts:

- 1. Thermo Mechanical (IBM)
- 2. Pervoskite Defect Control (Concept from NCSU)
- 3. Surface Plasmon Assisted Fluorescence in Nano Silver (Dixon : Georgia, IIT Madras and Exter Univ, England))



External Memories:

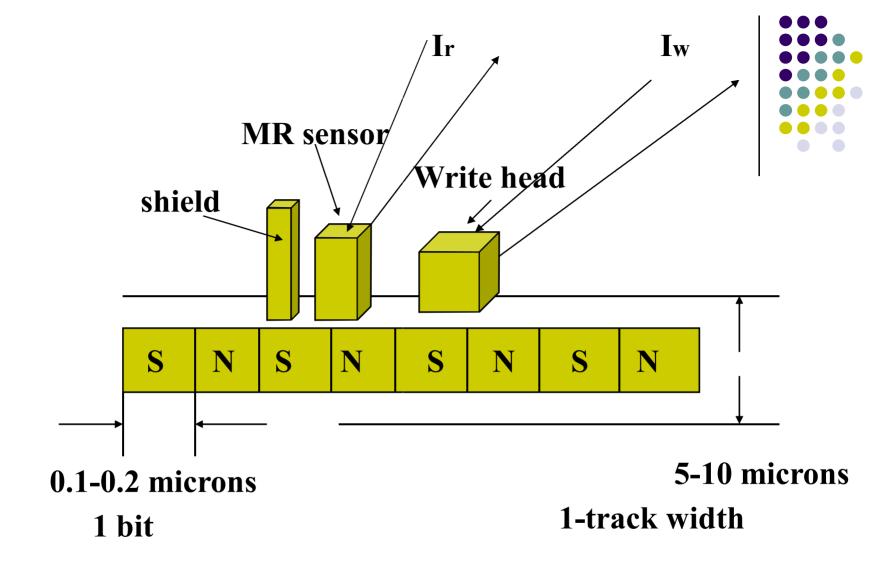
- Magnetic disk---Floppy disk, hard disk magnetic materials based (Iron Oxide); magnetic sensing
- 2. Magnetic tape
- 3. Optical Memory---CD, CD-R, CD-RW...

 DVD, DVD-RW.

Optical sensors: Where ever you want to write you create 0 by burning the metal and where you want 1 you leave the metal unburnt.

The reflections from these burn pits reads 0 and 1s.





Magnetic disk (HD)

Magnetic Disks



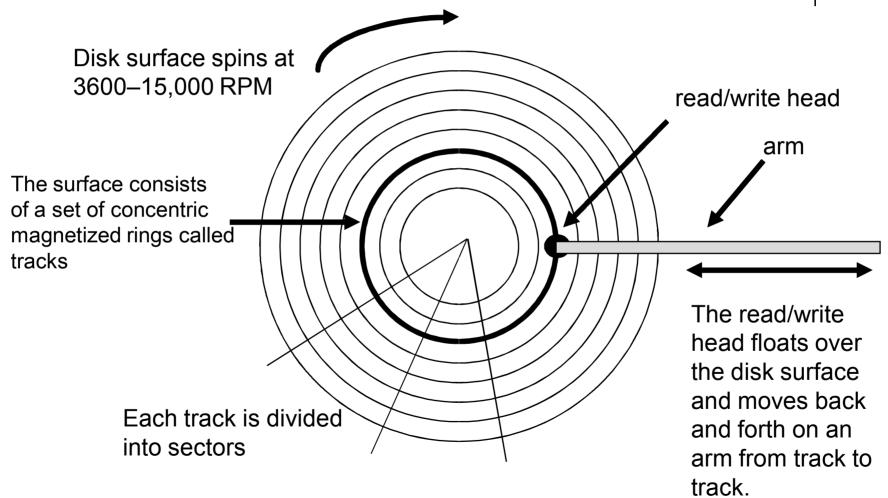




Table I: Parameters for Today's Digital Magnetic Tape Systems.

	System							
Parameter	Sun T9840C	Sun T9940B	IBM 3592	SONY	SDLT 600	HP LTO-3	IBM TS1120	Sun T10000
Capacity (Gbyte)	40	200	300	500	300	100	500	500
Data rate (Mbytes/s)	30	30	41	30	39	80	100	120
No. of parallel data channels	16	16	8	6	16	16	16	32
Tape width (mm) Areal density	12.7	12.7	12.7	12.7	12.7	12.7	12.7	12.7
(Cbit/in.²) Volumetric density	0.11	0.22	0.33	0.72	0.37	0.44	0.54	0.40
(Tbit/in.3)	0.25	0.48	0.82	2.08	0.804	1.05	1.43	1.20

^{*}Note: Areal and volumetric densities are estimates based on available information and modeling.

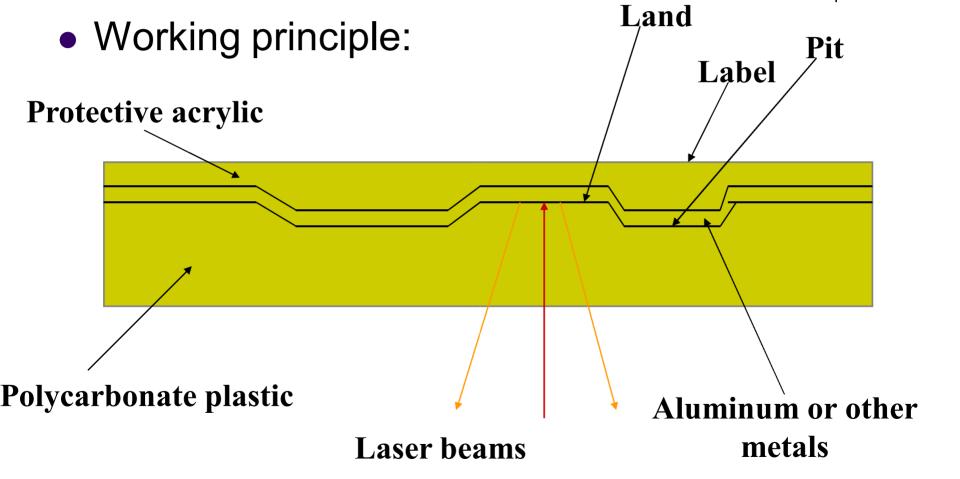


Table III: Hard-Disk-Drive Areal Density and Magnetic Parameters.

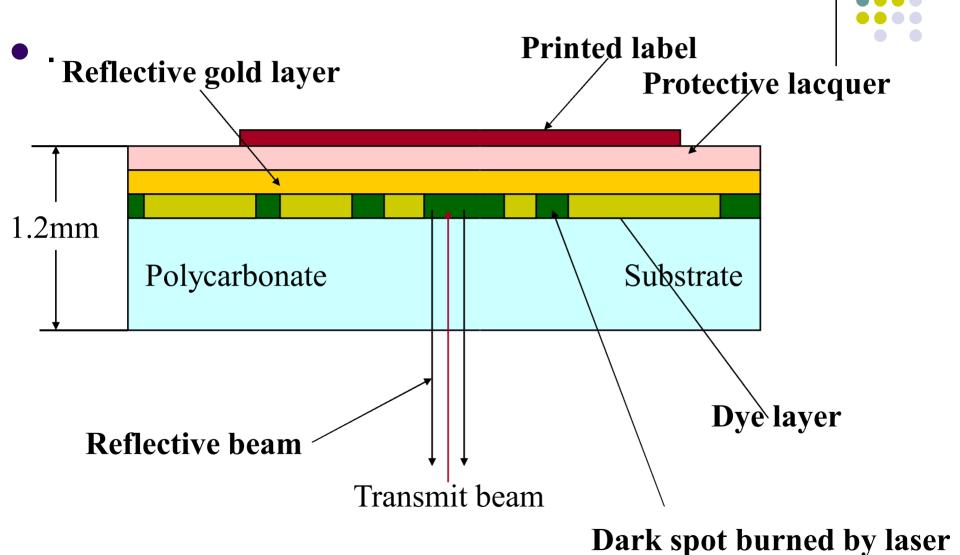
Reference	Areal Density (Gbit/in.²)	Linear Density (kbpi) ^a	Track Density (ktpi) ⁰	Media <i>M_rt</i> (milli- emu/cm²)	H₀ (Oe)	Spacing (nm)	Read Head	Shield Spacing (nm)
Tsang et al., 1990 ⁵	1	118	8.47	0.7	1800	51	MR SAL°	250
Tsang et al., 1996 ⁶	3	185	16.9	0.53	2000	80	MR SAL	200
Kanai et al., 19967	5	257	19.5	0.44	2500	50	SV⁴	260
Tsang et al., 19998	12	350	34.0	0.35	3000	40.6	SV	140
Liu et al., 20009	36	511	70.4	0.32	3200	25	SV	120
Stoev et al., 200110	63	600	105	0.39	3900	20	SV	100
Zhang et al., 200211	101	680	149	0.4	5000	14.3	SV	9222
9 7 96 (6								

a kbpi – kilobits per inch.
 b ktpi – thousand tracks per inch.
 c MR SAL – magnetoresistive soft adjacent layer bias.
 d SV – spin valve.

CD -ROMs

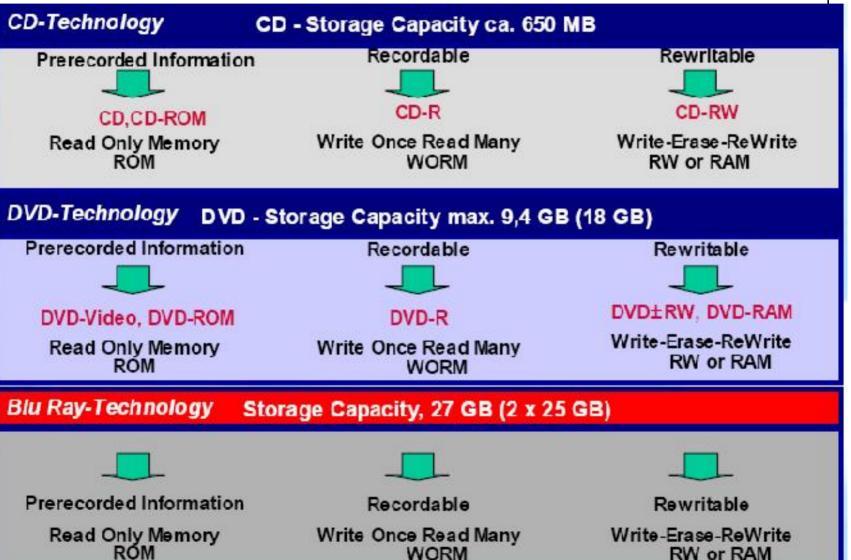


Cross Section of CD-R



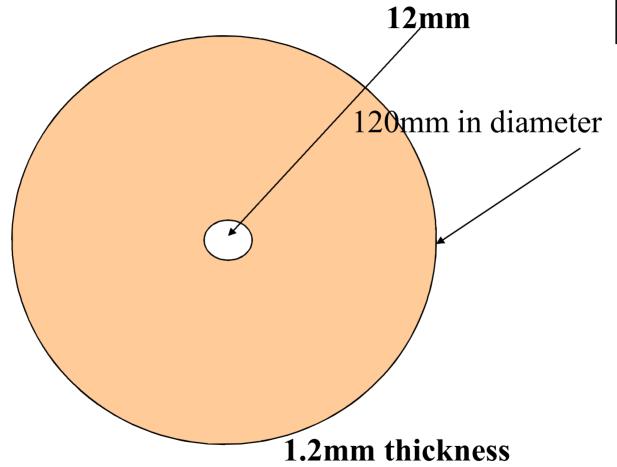
Optical Disc Technology





CD





Information on the CD disks

- series
- Data are written in series form and are read in series fashion, too.
- The disks have to rotate with a constant linear velocity for CD-music.
- Single-speed CD-ROM drives operate at 75sectors/sec---153,600 bytes/sec in mode 1 and 175,200 bytes/sec in mode 2.
- The difference between 1 and 2 is between music and video mode or data mode.

Blue-Ray

- digital dubbing between the hard drive, DVDs, and Blu-ray Discs, including the ability to dub five DVDs (4.7GB) onto a single Blue-ray Disc (25GB).
- The recorder also features an HDMI output jack, enabling users to enjoy full-digital high-definition video and high-fidelity audio with no signal deterioration by outputting recorded high-definition video (HDTV) to a compatible monitor for playback.
- The BD-HD100 will begin selling in Japan next month for about 320,000 yen (\$2,991).





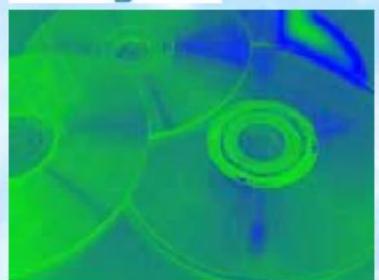
The Blu-ray Disc Alliance:

- Sony
- Philips
- Ploneer
- Matsushita (Panasonic)
- Samsung
- Sharp
- Hitachi
- · LG
- Thomson



27 Gigabyte Storage Capacity
- Single Layer

50 Gigabyte (2 x 25) Storage Capacity
- Dual Layer



Application: Digital High Definition TV



An out line of the Physics / Optics of the CD / DVD / Blue Ray

Two important points:

- 1. Write by High power Laser to ablate the material on the Disk (in CD)
- 2. Read by the reflections coming out of the pits created during writing
- 3. For DVD and Multi Write / Read CDs, the property of Phase change of Material during heating and reheating

Technology: Focusing on to a Pixel: Near and far field optics

Space resolution in focusing an optical beam :

wavelength of the beam : Blue ray Technology

The Optics



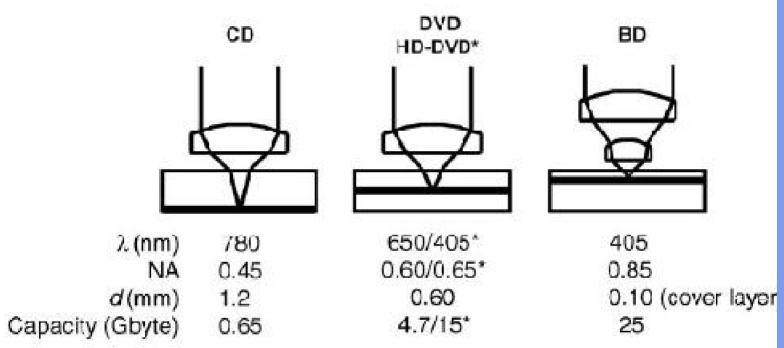


Figure 1. Roadmap of optical data storage and its key parameters. CD — compact disc, DVD — digital versatile disc, HD-DVD — high-definition digital versatile disc, BD — Blu-ray disc, λ — wavelength of the laser light, NA — numerical aperture of the objective lens, and d — thickness of substrate or cover layer.

The Fundamentals of Optics and the CD limits:



Table I: Some Calculated System Margins According to the Approximated Aberration Formulas Stated in the Text.

Storage									
Format	λ (nm)	NA	<i>d</i> (nm)	Capacity (Gbyte)	Δ z (μm)	∆d (mm)	α (mrad)	<i>∆n_{rz}</i> (nm/mm)	
CD	780	0.45	1.2	0.65	1.87	0.100	10.0	500¹	
DVD	650	0.60	0.6	4.7	0.88	0.026	7.0	750 ¹	
HD-DVD	405	0.65	0.6	15	0.46	0.012	3.4	640 ²	
BD	405	0.85	0.1	25	0.27	0.004	9.2	2240 ²	

¹Typical measured value.

Symbols and abbreviations: $\lambda =$ laser wavelength, NA = numerical aperture, d = substrate thickness, $\Delta z =$ defocus distance, $\Delta d =$ substrate thickness variation, $\alpha =$ degree of tilt, $\Delta n_{zz} =$ vertical birefringence, CD = compact disc, DVD = digital versatile disc, HD-DVD = high-definition DVD, and BD = Blu-ray disc.

²Scaled value with DVD as reference.

The anatomical statistics:

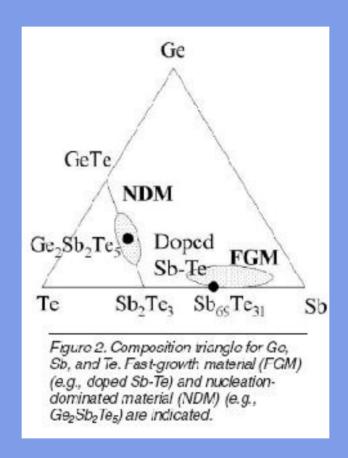


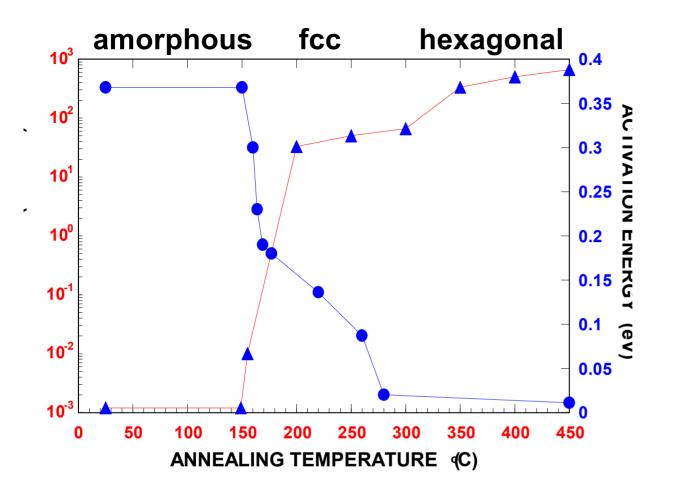
Table I: Key Parameters	for Three	Generations of	Optical	Disc Systems.
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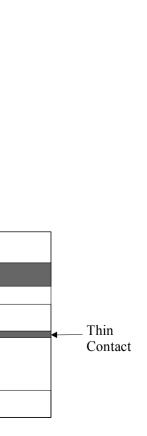
	1st Generation	2nd Generation	3rd Generation		
	CD	DVD	HD-DVD	BD	
Wavelength	780 nm	658 nm	405 nm	405 nm	
Numerical aperture (NA)	0.45	0.60	0.65	0.85	
Capacity (single-layer disc)	650 Mbyte	4.7 Gbyte	15-20 Gbyte	25 Gbyte	

The material for Multiple Write / Read CD (Blue ray DVD):









 SiO_2

←via →

 SiO_2

Si

Chalcogenide

 SiO_2



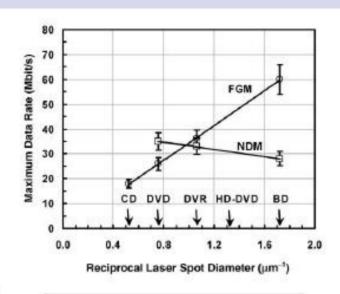


Figure 4. Maximum user data rate as a function of the reciprocal laser spot diameter of four consecutive optical recording systems for a nucleation-dominated Ge₂Sb₂Te₅ composition (NDM) and a growth-dominated doped Sb₂Te composition (FGM). DVR refers to the high-numerical-aperture system (NA → 0.85) based on a red laser. The arrows identify the spot diameters of the various disc formats. CD is compact disc, DVD is digital versatile disc, HD-DVD is high-definition DVD, and BD is Blu-ray disc.



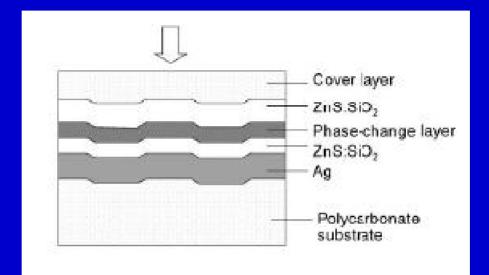


Figure 1. Schematic illustration of a phase-change stack for blue recording.

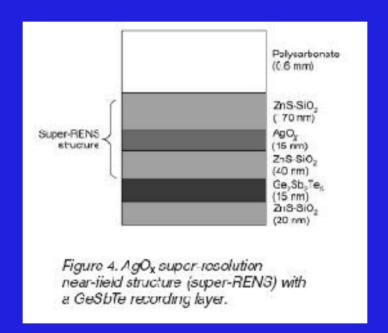
The Next generation Technology uses Fluorescence as the tool:



Fluorescent Materials

The second category for multilayer media is fluorescent materials, which was first proposed as a volumetric bitwise data storage medium by Parthenopoulos." He presented the principles for a 3D bitwise optical memory device by using two forms of spirobenzopyran, which is a photochromic dve, embedded in PMMA. (The PMMA can also serve as the substrate for the recording device, thus enabling reasonable manufacturing costs.) This photochromic molecule, initially in the spiropyran form, absorbs two photons at the same time via a 2P excitation when illuminated by a tightly focused laser beam with $\lambda = 0.55 \, \mu m$ and yields the merocyanine form via heterolytic cleavage. Thus, the molecular structure is changed into a new "written" form, and a data bit is generated.







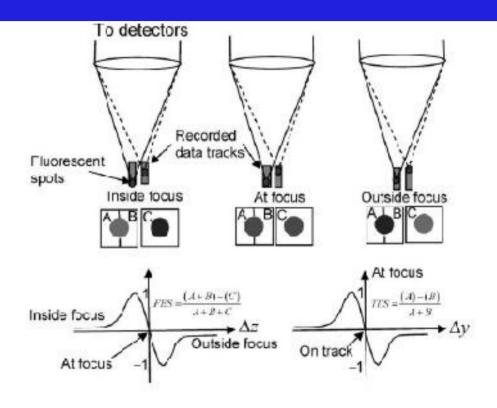


Figure 6. A two-fluorescent-spot serve technique suggested by Walker²³ for iluorescent material. Both tracking error signal (TES) and focus error signal (FES) (y axis variables in two bottom graphs) can be generated by combinations of currents from the three detectors.

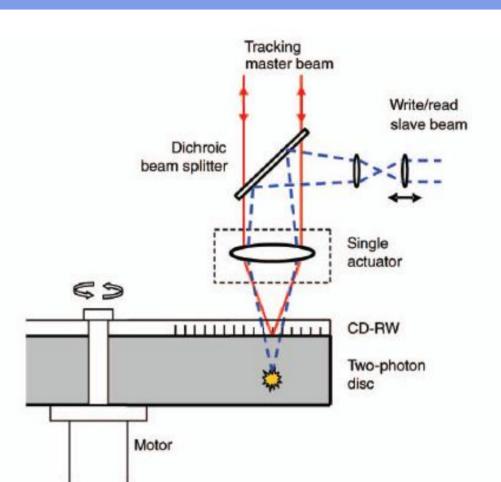


Figure 7. A master/slave servo technique combines the master beam and the slave beam into a single path. The write/read slave beam is focused deep inside the volumetric disc. The master beam used to generate the reference signals is focused on tracks of a conventional rewritable compact disc (CD-RW) bonded to the volumetric disc.



Holographic memories:



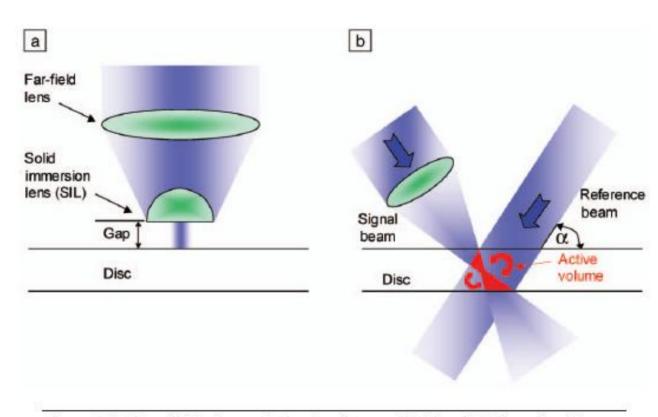
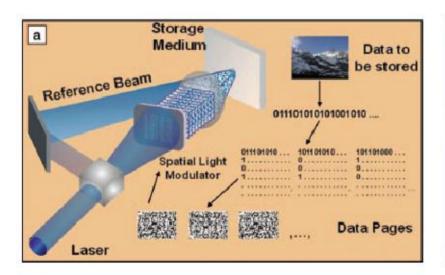


Figure 10. (a) Near-field optics readout system for an optical disc. (b) Holography with angular multiplexing. "Active volume" means only this volume is used for a particular angle.





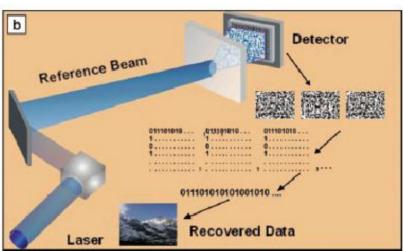


Figure 1. Schematic illustrations of (a) the recording process in holographic storage and (b) the readout process in holographic storage.



Table I: Requirements for Recording Media for Holographic Storage.

Material Parameters	Requirements
Optical flatness	<~λ/2 per cm
Optical scatter	<~10 5 of reference beam power
Thickness of media	>500 µm
Dynamic range (M/#ª)	<u>≥</u> 10
Photosensitivity (in the visible to near-infrared)	100-1000 mJ/cm² to achieve full dynamic range, or M/#
Dimensional stability	<0.2%
Processing for readout	Solvent/heat-free
Readout	Nonvolatile

 $^aM/\#$ is a measure of the number of holograms of a certain difraction efficiency that can be multiplexed in a volume of the recording medium. M/# is proportional to $(\Delta n)^*$ (thickness of medium), where Δn is the refractive index contrast of the material. $M/\# - \sum\limits_{i=1}^N \sqrt{\eta_i}$, where N is the number of holograms multiplexed in the same volume of material and η_i is the diffraction efficiency of each hologram.



Table I: Projected Performance of MRAM, SMT MRAM, and Conventional Semiconducting Memories.

	Standard MRAM (90 nm) ^a	DRAM (90 nm) ^b	SRAM (90 nm) ^b	SMT MRAM (90 nm) ^a	Flash (90 nm)⁵	Flash (32 nm)⁵	SMT MRAM (32 nm) ^a
Cell Size (μm²)	0.25	0.25	1-1.3	0.12	0.1	0.02	0.01
	256 Mbit/cm	256 Mbit/cm	64 Mbit/cm	512 Mbit/cm	512 Mbit/cm	2.5 Gbit/cm	5 Gbit/cm
Read Time	10 ns	10 ns	1.1 ns	10 ns	10-50 ns	10-50 ns	1 ns
Program Time	5-20 ns	10 ns	1.1 ns	10 ns	0.1-100 ms	0.1-100 ms	1 ns
Program Energy/Bit	120 pJ	5 pJ	5 pJ	0.4 pJ	30-120 nJ	10 nJ	0.02 pJ
0	Needs refresh	38					3.5
Endurance	>1015	>1015	>1015	>1015	>1015 read,	>1015 read,	>1015
					>10 ⁶ write	>10 ⁶ write	
Nonvolatility	Yes	No	No	Yes	Yes	Yes	Yes

Notes: MRAM = magnetic random-access memory. SMT = spin momentum transfer. DRAM = dynamic random-access memory. SRAM = static random-access memory.

^a MRAM values as projected by the authors.

^b These values are from the International Technology Roadmap for Semiconductors.

New Concept of Switching Dislocations in Oxides



With silicon microelectronics approaching fundamental limits, new concepts for high-density memory devices are sought. The individual switching of dislocations in oxides may offer just the right alternative.

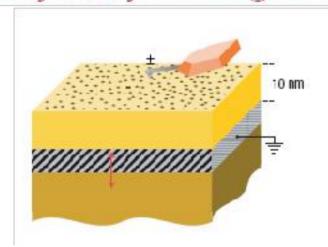


Figure 1 Switching of single dislocations. a, The dislocations (dark spots) are individually addressed by an atomic force microscope with a conductive cantilever. b, The current—voltage characteristics clearly show bistable switching. (Reproduced from ref. 1.)

1,000 t~ 0.3s 500--1,000 -6.0 -3.0 0 3.0 6.0

Concept from Angus Kingon, NCSU, Raleigh, USA





Zurich Research Laboratory

Scanning Probes Entering Data Storage: From Promise to Reality

Haralampos Pozidis

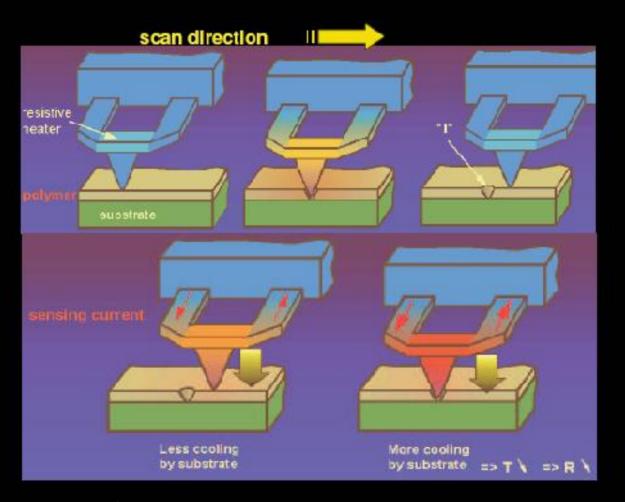
January 11, 2006

www.zurich.ibm.com

AFM and Scanning Probe Techniques Tip radius ~ 10 rm 300 nm Detector Cantilever AFM tip Forces Sample surface Piezo elements Z Hinge Anchor AFM: Atomic Force Microscope Electrode (Apply Electrostatic Force) Read Heater Write Heater / Tip



Thermomechanical Writing and Reading Concepts



Writing Concept

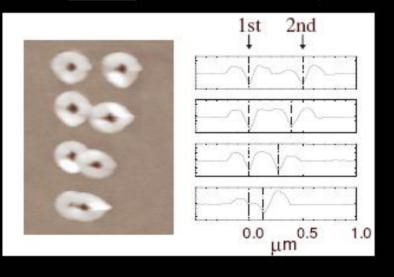
Reading Concept

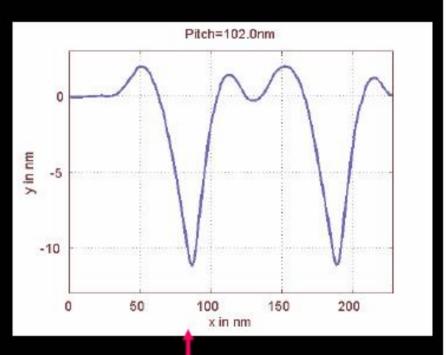
Read Sensitivity $\Delta R/R \sim 10^{-4} / nm$



Thermomechanical Erasing

Erasure: Indentation Crowding





- Probe storage technology offers unprecedented data storage density
 - >1 Terabit / in2 shown
 - future density growth prospects appear better than flash or magnetic recording
 - fundamental limits may occur at molecular dimensions
- Technical progress is on track
 - key subsystems have been demonstrated
 - 2nd generation of complete storage system prototype integrating all subsystems demonstrated
 - performance and reliability of read/write process being critically evaluated
- Application to Storage for Handheld Devices (phones, PDAs, cameras, portable A/V)
 - Small form Factor: Flash type format (SD, MMC, CF)
 - High capacity: potential for several 10's GB
 - Potential for low-cost, all-silicon batch fabrication
 - Low power consumption at mobile speed
 - Variable speed vs power consumption option

New Emerging concepts in Optical memories

Silver nano particles:



Proposed by Dickson group at Georgia Tech (2001)

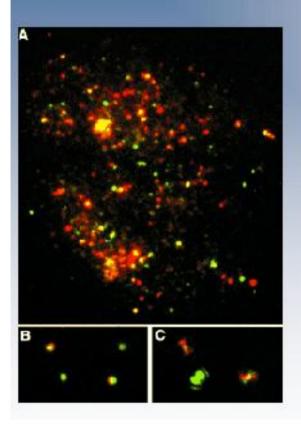
•L.A. Peyser, A.E. Vinson, A.P. Bartko and R.M. Dickson. "Photoactivated Fluorescence from Individual Silver Nanoclusters". Science, 291, pp103-106 (2001).

Write mechanism:

A nano crystalline silver is oxidized to form silver oxide. These Silver oxide nano clusters decompose into metallic silver when exposed to shorter wavelengths (< 520 nm): NO LASER



This work is prompted by a report of Peyser et al. who studied the fluorescence of Silver Oxide nano-particles prepared by both wet chemical and thermal evaporation processes



Fluorescence from a 16nm Ag/Ag₂O film excited at wavelength of 514.5nm.



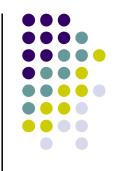
Read Mechanism:

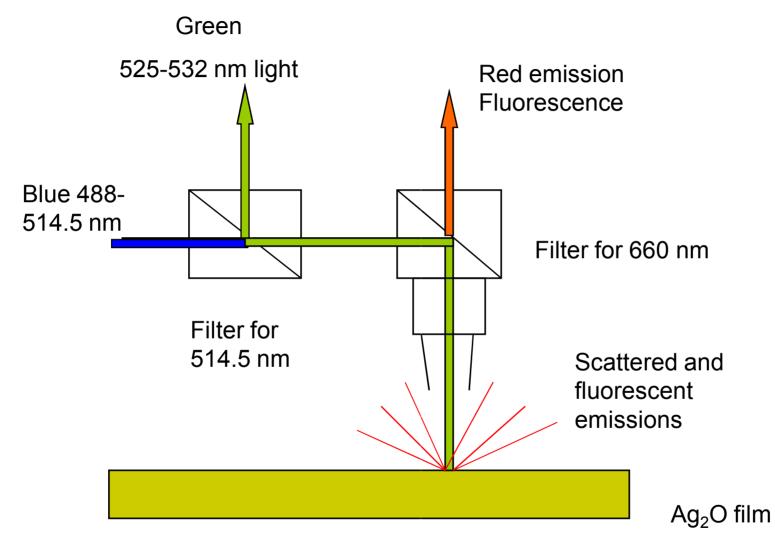
When these silver nano clusters are irradiated with a longer wavelength, emit FLUORESCENCE (> 600 nm).

This Fluorescence emission is the read mechanism

In ONE Square inch, you can have one Tera Byte memory!!

The Read / Write can be as many times as we can convert silver to silver oxide and silver oxide to silver





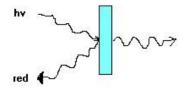
The Process: Nano-AgOx Nano Ag Write the data Nano-Silver thin films Oxidize (250 C) Irradiate with 480 nm **DC Magnetron** Nano AgOx breaks into nano- Ag clusters Irradiate 440 nm Excite with 540 nm Fluorescence emission

Read the data

Nano Silver Thin films have been prepared by :

- DC Magnetron Sputtering Technique
 - Industrially viable
- Can control the growth parameters precisely These nano-Silver is oxidized to form Silver oxide

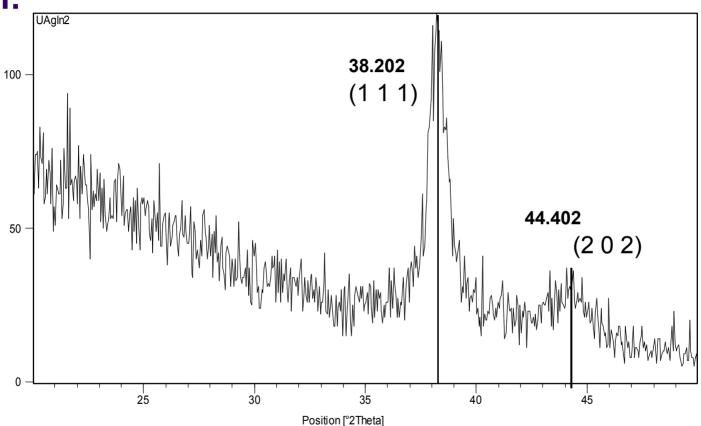
Dickson's Group has reported on chemical methods

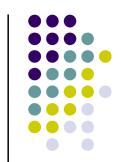


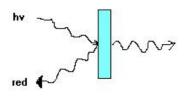


XRD Spectrum obtained from metallic Silver

film:



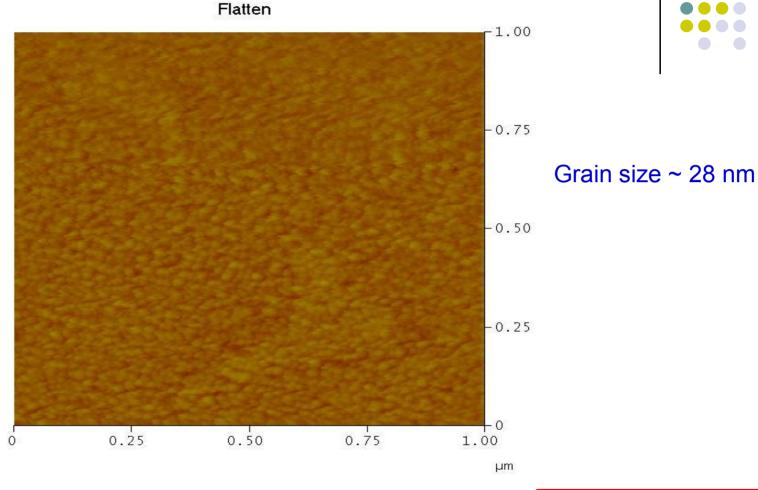


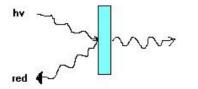




AFM image of the metallic silver film before oxidation:

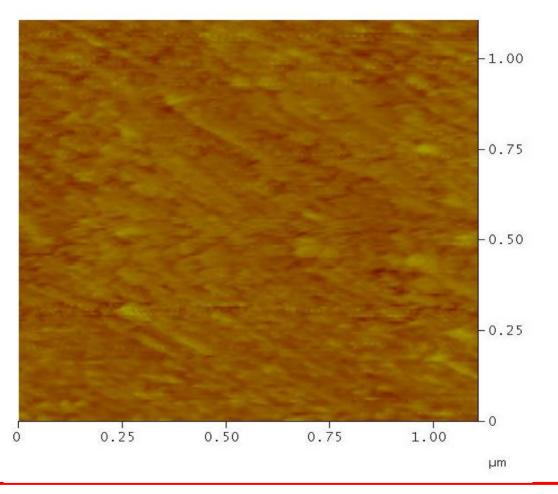




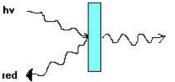




AFM image of the silver oxide film after oxidation of metallic silver:

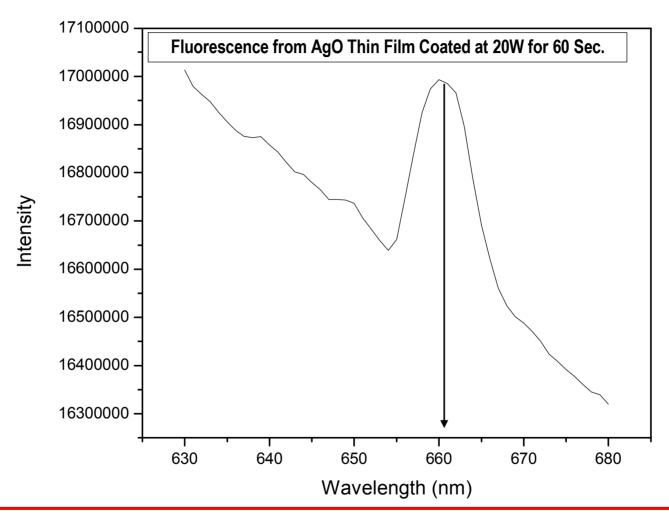


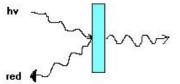
Grain size :~ 40 nm



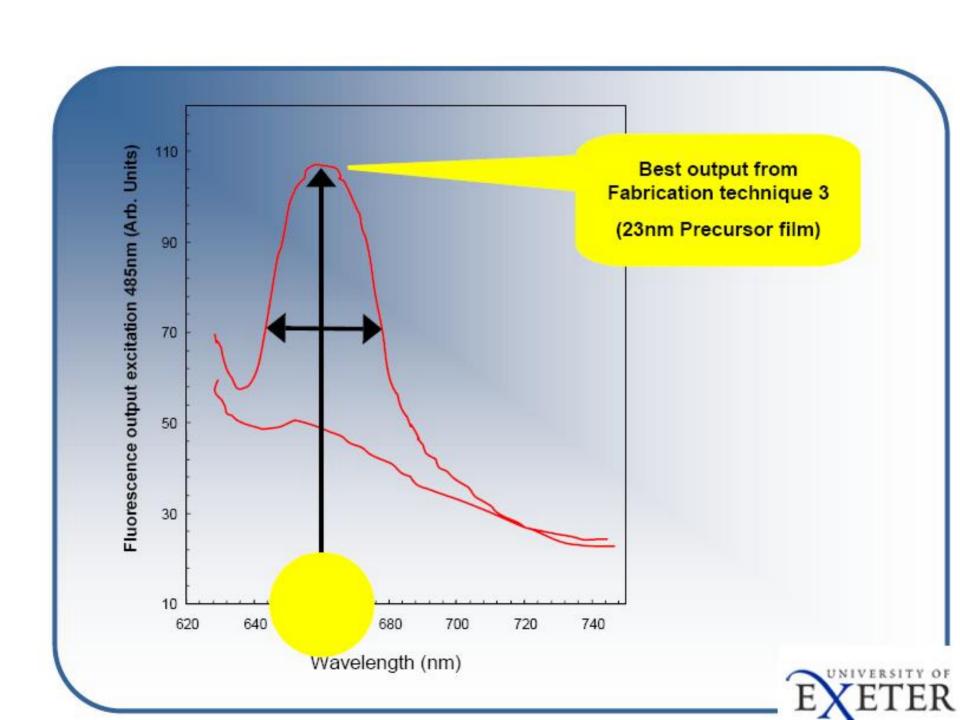


Fluorescence spectra of nano silver oxide coated at 20W for 60 seconds:

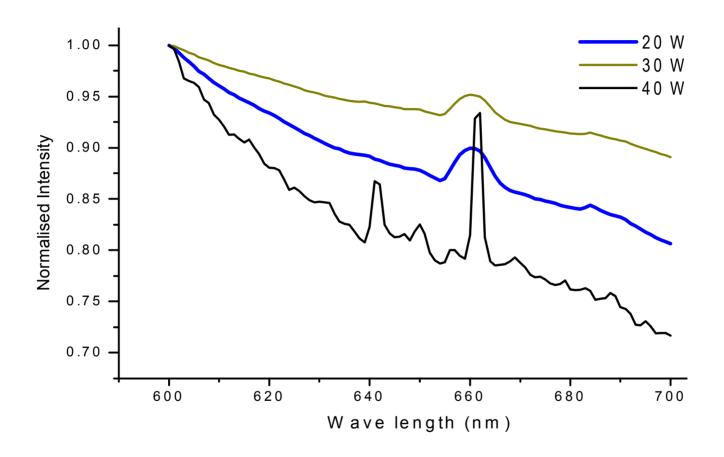


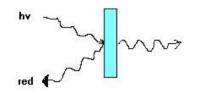






Comparison of Fluorescence spectra coated at different sputtering rates:









We are also evaluated the films for Electrical resistivity

Sputtering Power	Thickness of the film (in Å)	Resistivity measured (Ω cm)	Hall Coefficient (cm ³ /coloumb)
20 Watt	100	6.51x 10 ⁻⁵	-1.9x 10 ⁻⁴
30 Watt	250	7.14x 10 ⁻⁵	-6.8x 10 ⁻⁴
40 Watt	450	1.9x 10 ⁻⁵	-2.8x 10 ⁻⁴

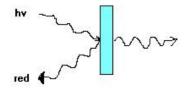


- 1. We could prepare the nano silver and silver oxide clusters
- 2. Good fluorescence spectra show that the concept works with DC Magnetron sputtering technique

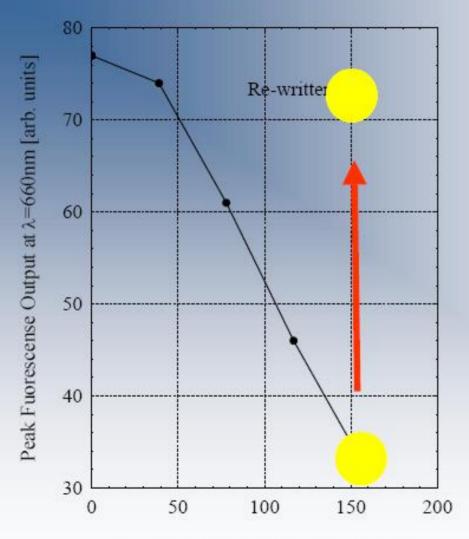
Future work:

- 1. How to get uniform size of the clusters
- 2. The sharpness of the Fluorescence lines (nearest neighbor interactions to be minimized)
- 3. The factors / growth parameters that influence the clusters
- 4. Resolution of the cluster sizes

We are also carrying out the work with PLD.







Expressing the recording/erasure processes in terms of their energy requirements it is seen that:-

- Approximately 150J of optical energy at ? = 532nm is required to completely exhaust the 660nm fluorescence.
- An equivalent amount of energy is required at λ = 514nm to re-establish the fully written state

Readout Energy Input at λ =532nm [J] Note: Area studied \cong 0.2cm⁻²



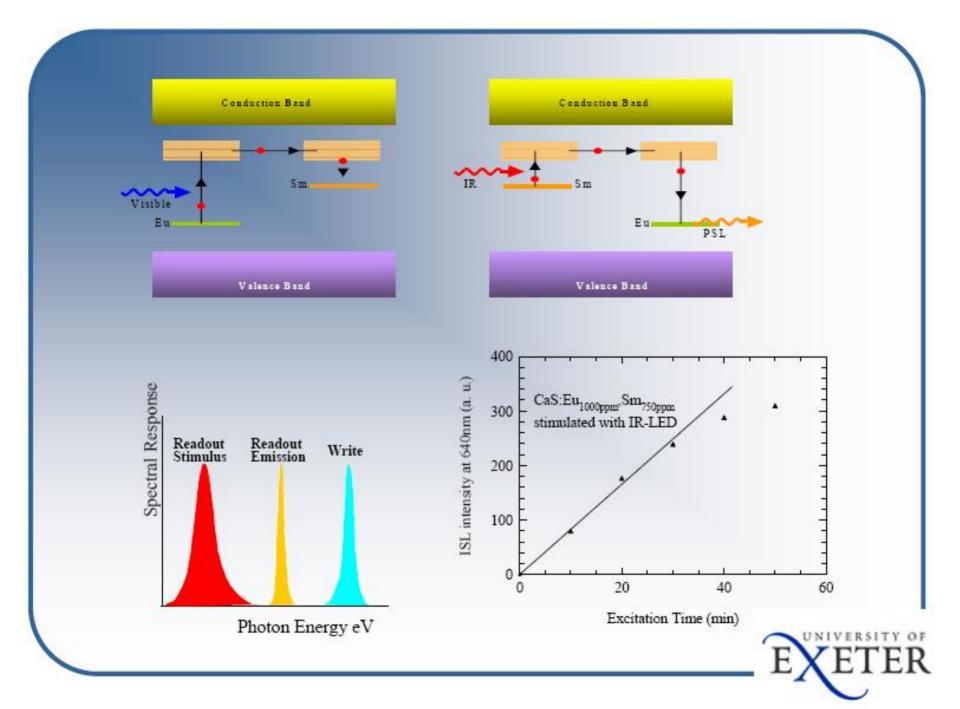
80 Peak Fuorescense Output at $\lambda = 660 \text{nm}$ [arb. units] Re-written 70 60 50 40 30 50 200 100 150

Readout Energy Input at λ =532nm [J] Note: Area studied \cong 0.2cm⁻²

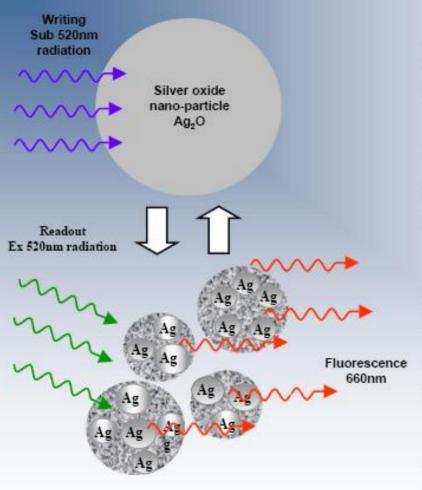
Can either

- Use whole of output range to obtain high SNR
- Readout semi nondestructively many times until fluorescence output drops below that to produce adequate SNR.
 - Implement multi-level rather than digital storage. Number of storage levels determined by SNR





Schematic Photo-Physics/Chemistry:

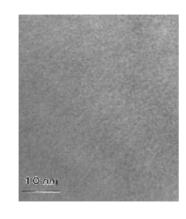


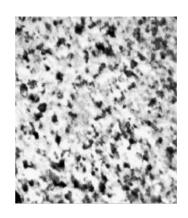
- □ Write radiation (sub 520nm) partially photo-reduces Ag₂O to AgO and silver particles.
- ☐ Some energy absorbed by the Ag₂O is transferred to the silver clusters raising them to stable excited states.
- □ Readout using longer wavelength radiation releases this energy in fluorescence (660nm) and drives the reversal process.
- ☐ Fluorescence wavelengths determined by size of silver particles





Amorphous Phase





Crystalline Phase

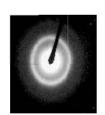
Electron Diffraction Patterns

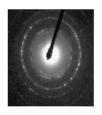
Short Range Atomic Order

Low Free Electron Density

High Activation Energy

High Resistivity





Long Range Atomic Order
High Free Electron Density
Low Activation Energy
Low Resistivity

Material Characteristics

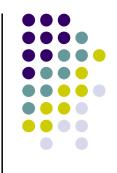
Summary:

- Nano-scale silver oxide appears to have potential as a material capable of supporting non-thermal recording mechanisms.
- Oxidative re-sputtering is the most efficient fabrication technique and 23nm films exhibit optimum performance at wavelengths studied.

Questions:

- Stability under ambient light conditions?
- Impact of protective overcoat?
- Fabrication in thicker film form whilst retaining essential structure and characteristics?
- Can more precise frequency selectivity be obtained through better control of particle size?





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- The support of Dept of Information Technology, Govt of India
- . Technical support of Mr Jeeva, Mr Suman , Mr C.Suresh Kumar Also Thanks to ALL my students who teach me every day.

Thanks for your kind attention

Hierarchy in optical near-fields and its application to memory retrieval

Makoto Naruse, Takashi Yatsui, Wataru Nomura, Nobuaki Hirose, and Motoichi Ohtsu

Optics Express, Vol. 13, Iss. 23 -- November 2005

• pp: 9265-9271



Plasmon enhanced optical near-field probing of metal nanoaperture surface emitting laser

Jiro Hashizume and Fumio Koyama

Microsystem Research Center, Tokyo institute of technology, 4259-R2-22 Nagatsuta, Midori-ku, Yokohama 226-8503, Japan j-hashizume23@ms.pi.titech.ac.jp

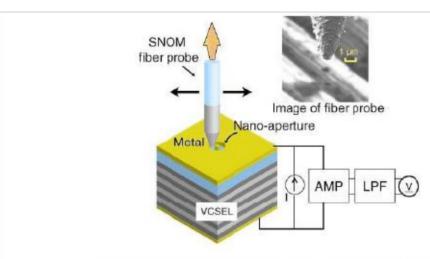


Fig. 3. Measurement setup for signal voltage and optical near-field intensity.

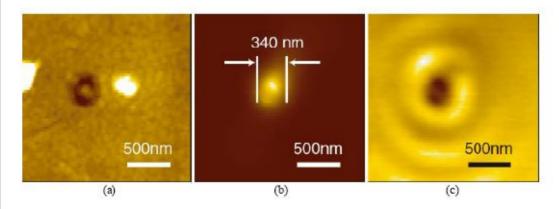


Fig. 4 Measured surface topography (a), optical near-field intensity (b), and voltage change (c) of nano-aperture VCSEL with metal nano-particle.



Nanofocusing probe limitations for a ultra-high density optical memory

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Nanofocusing recording probe for an optical disk memory

I D Nikolov^{1,4}, K Goto^{2,3}, S Mitsugi^{2,3}, Y J Kim^{2,3} and V I Kavardjikov^{2,3}

E-mail: ivandn@intech.bg

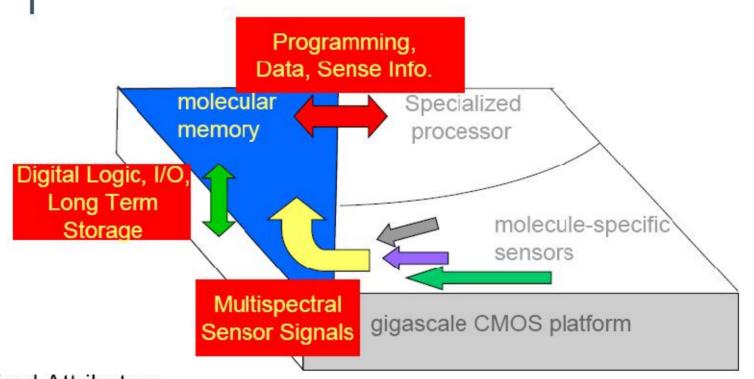
¹ Optics and Spectroscopy Department, University of Sofia, Sofia, BG-1164, Bulgaria

² School of High Technology for Human Welfare, Tokai University. Nishino 317, Numazu-city, Shizuoka 410-0395, Japan

³ Institute of Mechanics, Bulgarian Academy of Sciences, Sofia, BG-1113, Bulgaria



Research Theme 1: Ultradense Memory

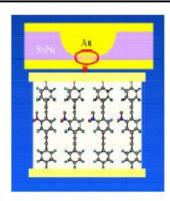


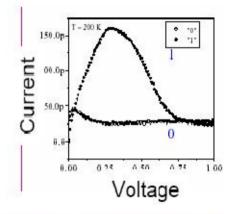
Desired Attributes:

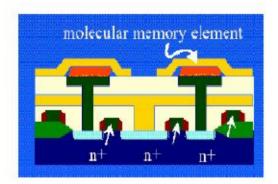
Objective:
 To explore technologies that promise ultra-dense, low-power, on-chip memory.

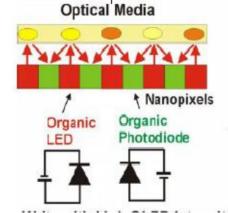
- · Projects:
 - -molecular switch memory
 - -optical memory

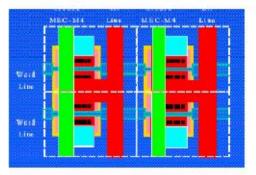
- · Approach:
 - -electronic memory
 - -optical memory











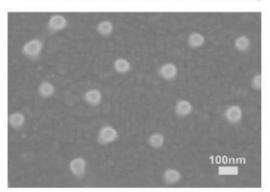


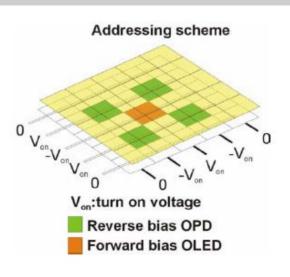


Nanodiode-Based Optical Storage

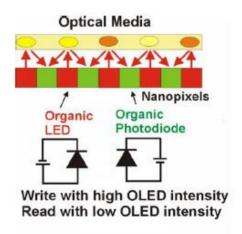
Objective: Demonstrate nanoscale LEDs and photodiodes for applications in ultra-dense near-field storage

SEM of 90 nm nanodiode array



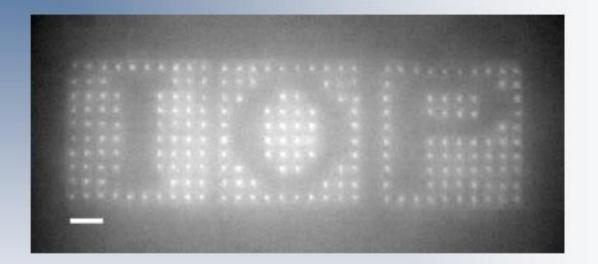


Read-write scheme





Optical Fluorescence Memory



Three-dimensional optical memory using a human fingernail

Akihiro Takita, Hirotsugu Yamamoto, Yoshio Hayasaki, and Nobuo Nishida, The University of Tokushima; Hiroaki Misawa, Hokkaido University Optics Express Vol. 13, No. 12 June 13, 2005 Page: 4560 - 4567